BA LG 110 MATCH 11 V1

LG 110 MATCH / LIGHT / CONNECT
LG 110 BENCH REST / CONNECT
LG 110 RUNNING TARGET / CONNECT

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MATCH MATCH MATCH MATCH MATCH MATCH MATCH MATCH MATCH

Bedienungsanleitung
Operator's manual
Mode d'emploi
Instrucciones de funcionamiento

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LG 110 MATCH

LG 110 BENCH REST

LG 110 RUNNING TARGET

MANUFACTURER:

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IMPORTER / DISTRIBUTOR:

LOCAL DEALER:

Attention:

This operator‘s manual should be read carefully before using the rifle!

Important measures when using arms:

All firearms are dangerous objects, they should be used and stored with utmost caution!

Always treat an unloaded weapon as if it was loaded. Never put your finger on the trigger, except when actually firing a shot. Always ensure that the weapon is pointing in a safe direction. Keeping the weapon in perfect condition ensures safety.

Weapons always have to be stored out of the reach of unauthorised persons.

Approved hearing and eye protection hast o be used when shooting.

TABLE OF CONTENTS

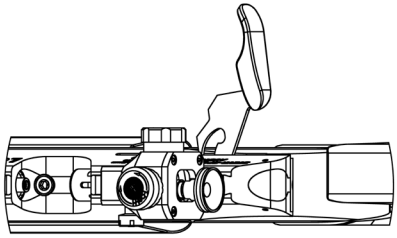
1 Technical Data 37
2 Cocking, loading and shooting 39
3 Sight adjustment 40
4 Trigger adjustment 41
4.1 First stage travel adjustment 41
4.2 First stage weight and single stage trigger adjustment 42
4.3 Second stage weight adjustment 43
4.4 Trigger blade adjustment 43
5 Dry firing mechanism 44
6 Adjusting the stock 45
6.1 Adjusting front stock 45
6.1.1 Adjusting front stock Bench Rest 46
6.2 Adjusting of grip 47
6.3 Cheek piece adjustment 48
6.4 Butt plate adjustment 49
6.5 Pich adjustment 50
7 Replacing and refilling the compressed-air cylinder 51
8 Assembly and disassembly 52
9 Cleaning and care 53
10 Guarantee clauses 53
11 Parts list LG 110 Match / Light 55
12 Parts list LG 110 Bench Rest 60
13 Parts list LG 110 Running Target 64

1 TECHNICAL DATA

Caliber	4.5 mm (.177)
Overall height	170 mm - 225 mm (without sight)
Overall lenght	1.110 mm - 1.160 mm Match
	990 mm - 1.100 mm Light
	1.120 mm - 1.170 mm Bench Rest
	1.230 mm - 1.270 mm Running Target
Overall width	58 mm
Sight length	750 mm - 890 mm Match
	730 mm - 920 mm Bench Rest
Barrel length	450 mm
Total weight without additional weights and sight heights	appr. 4.200 g Match
	appr. 3.900 g Light
	appr. 4.640 g Bench Rest
	appr. 4.250 g Running Target
Maximum filling pressure	200 bar
Power max.	7,5 Joule

2 COCKING, LOADING AND SHOOTING

Pull back the cocking lever all the way to the rear, this cocks the rifle and opens the loading port of the barrel. Insert a pellet and fully close the cocking lever handle. The rifle is ready for firing.



Note:
All LG 110 models are also available with left-hand cocking lever!

3 SIGHT ADJUSTMENT

The setscrews have to be turned on the rear sight as follows:

High hit	–	turn height-adjusting knob direction H
Low hit	–	turn height-adjusting knob direction T
Right hit	–	turn side-adjusting knob in direction R
Left hit	–	turn side-adjusting knob in direction L

1 click will change the point of impact by 0.3mm at 10 metres. Therefore 10 clicks will move the point of impact one complete ring on the target.

The length of sight is individually adjustable by moving the rear sight and front sight tunnel. The rear and front sight are adjustable for lateral offset and height due to different distance discs. In addition it can be moved laterally up to 7 mm.

Please note: If adjustments of front and rear sight heights are at the maximum of 60 mm (middle of front sight to middle of barrel) the riser blocks of rear sight must be 2.75 mm (smallest additional disc) higher than front sight!

Please note: You must use the right length of screw, if too long of a screw is used, then surface of the housing will be damaged!

4 TRIGGER ADJUSTMENT

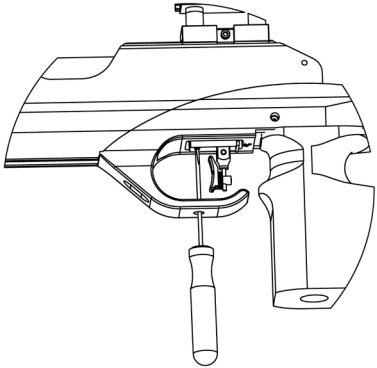
Please note: Before making any changes on the trigger, ensure that the weapon is unloaded!

The trigger has the following individual adjustments:

- First stage travel adjustment
- First stage weight and single stage trigger adjustment
- Second stage weight adjustment
- Trigger blade adjustment

4.1 First stage travel adjustment

Turning the screw clockwise = shorter first stage travel
Turning the screw counter-clockwise = longer first stage travel

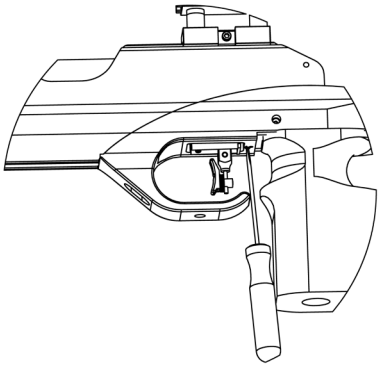


4.2 First stage weight and single stage trigger adjustment

Turning the screw clockwise
= higher first stage pressure

Turning the screw counter-clockwise
= lower first stage pressure

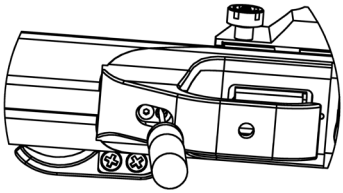
To get a single stage trigger, turn the screw counter-clockwise completely until first stage pressure is equal to zero.



4.3 Second stage weight adjustment

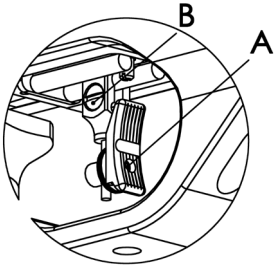
Turning the screw clockwise
= heavier second stage pull

Turning the screw anti-clockwise
= lighter second stage weight.



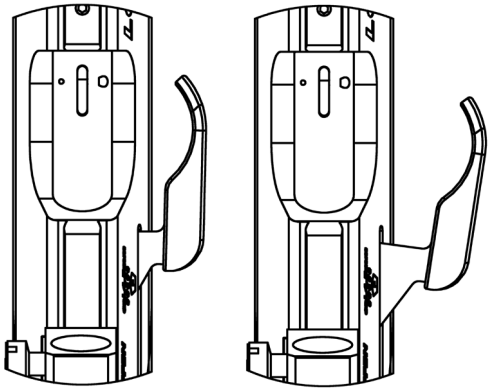
4.4 Trigger blade adjustment

Loosen countersunk screw A, the trigger blade may be moved in height and rotated.
Loosen countersunk screw B, the trigger blade may be moved longitudinally and can be angled.



5 DRY FIRING MECHANISM

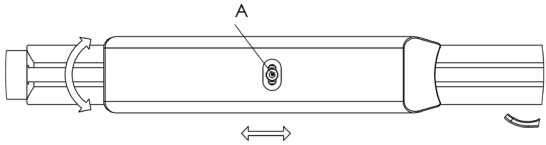
The cocking lever handle is pulled backwards to the stop and then be moved forward again until the first resistance is felt. If the rifle already cocked, the dry firing mechanism can be used by opening the cocking lever only.



6 ADJUSTING THE STOCK

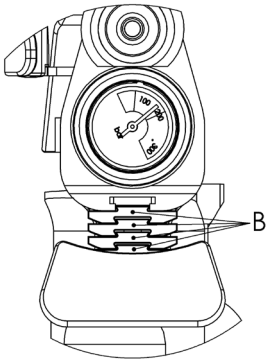
6.1 Adjusting front stock (not for BR version)

The front-stock can be moved in length and can be angled by opening screw A.



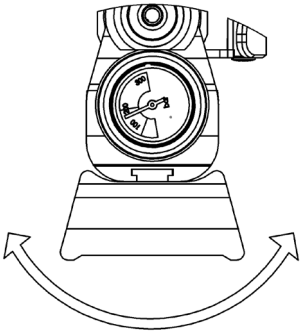
Adding or removing the spacers (B) will adjust the height.

Please note: You must use the right length of screw, if too long of a screw is used, then surface of the housing will be damaged!



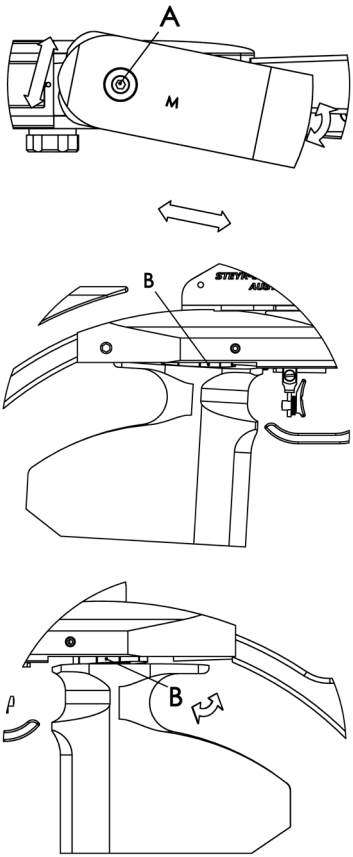
6.1.1 Adjusting front stock Bench Rest

The front stock of the BR-model can be tilted to rest perfectly on the bench.



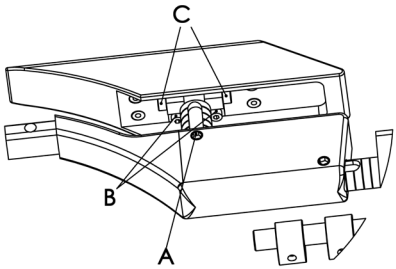
6.2 Adjusting of grip

The grip can be moved in length by loosening screw A, turned and moved laterally. Additionally with grip set disc B the grip can be adjusted in angle.

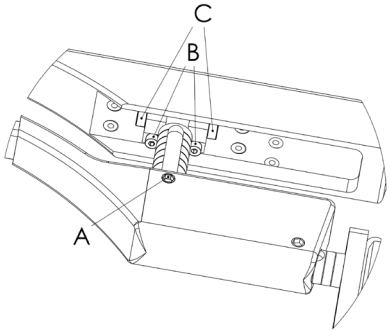


6.3 Cheek piece adjustment

Screw A allows the cheek piece to be adjusted in height. Loosening screws B, the cheek piece can be moved laterally and turned. Loosening screw C, the cheek piece can be angled.



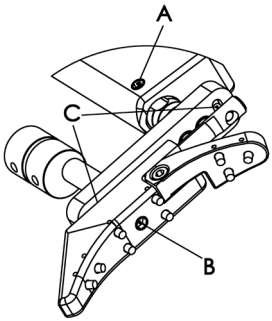
LG 110 Match, Light and Running Target



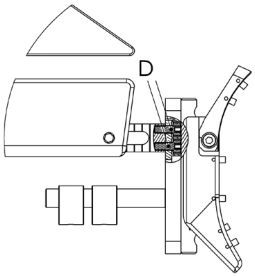
LG 110 Bench Rest

6.4 Butt plate adjustment

Screw A allows the butt plate to be moved in length. Screw B lets the butt plate be adjusted in height. After loosening screws C, the butt plate can be moved laterally.



The plate of the butt plate can be adjusted in 2 different heights by loosening screws D. Additionally the plate can be adjusted in two different angles: 90° and 80°.

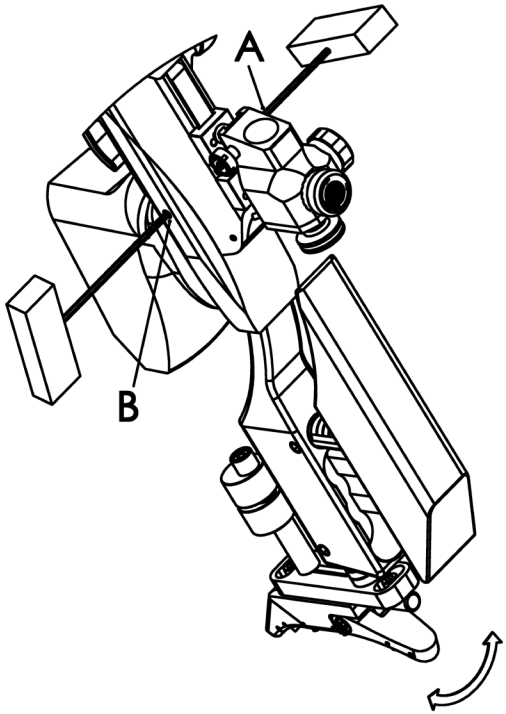


By shortening or completely removing the rubber inserts, precise adjustment of the butt plate can be achieved.

Illustration shows LG 110 Match

6.5 Pitch adjustment

By loosening screws A and B, the angle of the rear stock can be adjusted.



7 REPLACING AND REFILLING THE COMPRESSED-AIR CYLINDER

Compressed-air cylinders must be emptied and safely disposed of 10 years after production date. The legal requirements and rules of the respective country must be adhered to.

The compressed-air cylinder may be unscrewed and removed at any time without being emptied."

WARNING! Do not tamper with compressed-air cylinder and valve. It may cause injury!

The compressed-air cylinder is to be charged with a maximum filling pressure of 200 bar.

For recharging the cylinder proceed as follows:

- either mount the compressed-air cylinder on a recharging bottle
- or mount the compressed-air cylinder on a hand pump
- or mount the compressed-air cylinder on a compressor

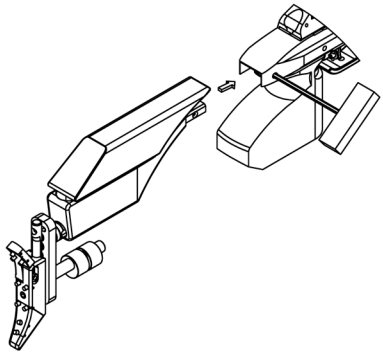
(See also the FAQ Site at **www.steyr-sport.com**)

8 ASSEMBLY AND DISASSEMBLY

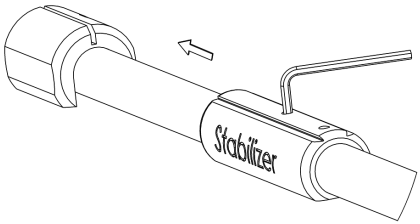
(for Connect versions only)

Knocked down to 2 parts, the LG 110 can easily be transported.

Assembly:
Insert the rear stock up to the stop of the stock and lock with Allen key.



LG 110 Running Target:
After loosening the front allen screw (see illustration), the barrel shroud can be removed.



9 CLEANING AND CARE

In standard use the weapon operates maintenance-free and no oiling is required.

To clean the barrel shoot some dry (not greased) felt pellets or cleaning strings through the barrel (available at your dealer).

The barrel weights and the trimmer with its weights should be wiped with an oil-soaked cloth from time to time.

10 GUARANTEE CLAUSES

If within two years from the day of purchase any cracks or breaks should occur on this weapon that are due to material failure we undertake repair the defective parts free of charge (except breakage or cracking of the stock or O-rings).

Guarantee will be given by either replacing or repairing the weapon or parts of it at our sole discretion. **The guarantee is only valid if the fully completed guarantee card is returned immediately after purchasing the weapon.**

No guarantee claims will be accepted by the STEYR SPORT GmbH if:

a) the weapon has been damaged or destroyed by force majeure or environmental influences;

b) in case of damages/defects having been caused by improper treatment, or handling or by lack of care.

c) if the weapon has been repaired, machined or altered by any person or workshop other than an authorised STEYR SPORT GmbH workshop.

Claims for damages and product liability:

No claims for direct or indirect damages will be accepted.
Liability for material damages resulting from the product liability law, (PHG) as well as any product liability claims that could be derived from other provisions are excluded.
The object of purchase warrants only that type of safety which may be expected in accordance with the homologation rules, service manual, manufacturer‘s instructions as well as any other pertinent information received.
The above clauses govern the full customer/manufacturer relationship with our company. Any additional claims, in particular for any kind of damages or losses caused by the weapon or its use, are excluded.

Guaranteed STEYR SPORT accuracy:

Our barrels are made from high quality barrel steel and are produced according to the latest findings in barrel production technology. Our weapons are well known for their outstanding accuracy. However, the accuracy of a weapon depends on several factors; one of the most important factors is the ammunition used. Not every ammunition „fits“ every barrel equally good.

If you follow our suggestion, we guarantee that you will achieve outstanding accuracy with your new product.

To check precision with a clamped weapon, it is advisable to clamp the weapon around the area of the massive housing.

11 PARTS LIST LG 110 Match / Light

Item	Designation
1	Housing
2	Weight cam
3	Catch rod
4	Trigger carrier
5	Trigger housing
6	Sear
7	Slotted set screw M3x10
8	Slotted set screw M6x8
9	Pressure spring
10	Pressure spring
11	Slotted set screw M3x0.35x6x2.5
12	O-ring 6x2
13	Clamping screw
14	Safety lever
15	Striker
16	Trigger blade
17	Trigger pin
18	Slotted set screw M3x5
19	Slotted set screw M3x3
20	Countersunk screw M3x8
21	Bellview washer 10
22	Trigger mount complete
24	O-Ring 2.9x1.8
25	Pressure spring
26	Adapter
27	Rubber screw lock
28	Velocity screw HV
29	Draw spring
30	Draw spring
31	Torsion spring
32	O-Ring 24x2
33	Paralell pin 3m6x24
34	Drift pin 3m6x10
35	Spring-type straight pin 2x8-ST
36	STARLOCK disc
37	Slotted set screw M5x8

Item	Designation
38	Washer A3.2
39	Pressure spring
40	Valve complete LP/LG
42	Countersunk screw M3x10 TORX
43	Bolt
45	Stabilizer
46	Catch Lever
47	Ball 2.0 mm
48	Drag ring
49	Pressure spring
50	Slotted set screw M3x10
51	O-Ring 3x1.5
52	Drift pin 1.5m6x7
53	O-ring 5.28x1.78
54	Pressure spring
55	Sealing disc
56	Barrel 4.5 mm / .177
57	Stock carrier
	Stock carrier short
59	Butt plate
60	Upper support
61	Washer M5.3 A
62	Hexagon nut M5-5
63	Slotted set screw M8x10
64	Rubber butt plate spikes
65	Drift pin 2m6x8
66	Drift pin 2m6x12
67	Allen head cap screw M5x16
68	Butt plate rod
69	Allen head cap screw M5x12
70	Weight bar
71	Allen head cap screw M5x80
72	Butt rod
73	Butt plate mount
74	Butt plate weight
75	Allen set screw M6x8
76	Cheek piece carrier
77	Cheek piece rod

Item	Designation
78	Cheek piece
79	Thread insert M4
80	Allen head cap screw M4x12
81	Allen set screw M8x16
82	Stock weight
83	O-Ring 18x2
109	Fore arm
110	Sliding block
111	Washer
112	Allen screw M5x25
113	Spacer
114	Allen head cap screw M5x30
115	Allen head cap screw M5x18
116	Countersunkscrew M3x14
117	Bolt cover
118	Grip locking rod
119	Slotted set screw M5x5
120	Washer 5.3
121	Plastic front sight
122	Front sight set screw
123	Front sight tunnel
124	disc
125	Screw M3x20
126	Clamp piece
127	Pin
128	Steel ball 4.5
129	Drift pin 2m6x6
153	O-Ring 36x2
155	Parallel pin 3m6x14
156	Cocking lever
157	Cocking lever handle right Cocking lever handle left
158	Counter sunk screw M4x10
159	Grip
160	Pistol grip angle adjusting disc
161	Stock bracket
162	Clamp piece
163	Grip rod mount

Item	Designation
164	Allen set screw M5x6
165	Barrel cover weight
166	Stock cover
167	Barrel cover
	Barrel Cover LG110 Light
171	Slotted set screw M4x0.5
172	Muzzle extension
173	Allen screw M4x16
174	Barrel weight
175	Slotted set screw M5x6
177	O-Ring 13x2
178	Disc spring 12.5
179	Ball bearing
180	Roller
181	Bolt axle
182	Cocking lever roller
183	Countersunk screw M3x5
202	Teflon washer
222	Slotted set screw M3x8

Subunits

2,1	Trigger unit
3,1	Bolt complete
7,1	Stock complete
7,2	Back stock complete
7,3	Butt plate complete
7,4	Cheek piece complete
7,5	Stock weight complete
7,6	Butt plate weight complete
8,1	Pressure reducing valve complete
9,1	Compressed air cylinder complete
10,1	Fore arm complete
17,1	Front sight tunnel complete
17,2	Front sight tunnel mounted
18,1	Sight riser complete
19,1	Diopter
22,1	Trigger blade complete

Item	Designation
25,1	Cocking lever complete right
32,1	Barrel cover weight complete
34,1	Barrel cover complete
	Barrel cover Light complete
34,2	Muzzle extension compl.
34,3	Barrel cover mounted
	Barrel cover Light mounted
36,1	Barrel weight complete
38,1	Filling Adapter complete
44	Bolt axle complete
55,1	Sealing disc complete

12 PARTS LIST LG 110 Bench Rest

Item	Designation
1	Housing Bench Rest
2	Weight cam
3	Catch rod
4	Trigger carrier
5	Trigger housing
6	Sear
7	Slotted set screw M3x10
8	Slotted set screw M6x8
9	Pressure spring
10	Pressure spring
11	Slotted set screw M3x0.35x6x2.5
12	O-ring 6x2
13	Clamping screw
14	Safety lever
15	Striker
16	Trigger blade
17	Trigger pin
18	Slotted set screw M3x5
19	Slotted set screw M3x3
20	Countersunk screw M3x8
21	Bellview washer 10
22	Trigger mount complete
24	O-Ring 2.9x1.8
25	Pressure spring
26	Adapter
27	Rubber screw lock
28	Velocity screw HV
29	Draw spring
30	Draw spring
31	Torsion spring
32	O-Ring 24x2
33	Paralell pin 3m6x24
34	Drift pin 3m6x10
35	Spring-type straight pin 2x8-ST
36	STARLOCK disc
37	Slotted set screw M5x8

Item	Designation
38	Washer A3.2
39	Pressure spring
40	Valve complete LP/LG
42	Countersunk screw M3x10 TORX
43	Bolt
45	Stabilizer
46	Catch Lever
47	Ball 2.0 mm
48	Drag ring
49	Pressure spring
50	Slotted set screw M3x10
51	O-Ring 3x1.5
52	Drift pin 1.5m6x7
53	O-ring 5.28x1.78
54	Pressure spring
55	Sealing disc
56	Barrel 4.5 mm / .177
57	Stock carrier
59	Butt plate
61	Washer M5.3 A
62	Hexagon nut M5-5
63	Slotted set screw M8x10
64	Rubber butt plate spikes
65	Drift pin 2m6x8
66	Drift pin 2m6x12
67	Allen head cap screw M5x16
68	Butt plate rod
69	Allen head cap screw M5x12
72	Butt rod
73	Butt plate mount
76	Cheek piece carrier
77	Cheek piece rod
79	Thread insert M4
80	Allen head cap screw M4x12
81	Allen set screw M8x16
110	Sliding block
111	Washer
114	Allen head cap screw M5x30

Item	Designation
116	Countersunkscrew M3x14
117	Bolt cover
118	Grip locking rod
119	Slotted set screw M5x5
120	Washer 5.3
121	Plastic front sight
122	Front sight set screw
123	Front sight tunnel
124	Disc
125	Screw M3x20
126	Clamp piece
127	Pin
128	Steel ball 4.5
129	Drift pin 2m6x6
138	Pressure spring
139	Washer M5.3 A
153	O-Ring 36x2
155	Parallel pin 3m6x14
156	Cocking lever
157	Cocking lever handle right Cocking lever handle left
158	Counter sunk screw M4x10
159	Grip
160	Pistol grip angle adjusting disc
161	Stock bracket
162	Clamp piece
163	Grip rod mount
164	Allen set screw M5x6
166	Stock cover
167	Barrel cover
171	Slotted set screw M4x0.5
172	Muzzle extension
173	Allen screw M4x16
174	Barrel weight
175	Slotted set screw M5x6
177	O-Ring 13x2
178	Disc spring 12.5
179	Ball bearing

Item	Designation
180	Roller
181	Bolt axle
182	Cocking lever roller
183	Countersunk screw M3x5
185	Front stock Bench Rest
186	Barrel weight 200 g
187	Slotted cheese head screw M5x20
191	Cheek piece Bench Rest
202	Teflon washer
203	Upper support Bench Rest
222	Slotted set screw M3x8

Subunits

2,1	Trigger unit
3,1	Bolt complete
7,7	Stock Bench Rest
7,8	Butt plate LG 110 Bench Rest complete
7,9	Cheek piece Bench Rest
7,11	Butt stock LG 110 Bench Rest complete
8,1	Pressure reducing valve complete
9,1	Compressed air cylinder complete
17,1	Front sight tunnel complete
17,2	Front sight tunnel mounted
18,2	Sight riser Bench Rest
19,1	Diopter
22,1	Trigger blade complete
25,1	Cocking lever complete right
32,2	Barrel weight 200 g complete
34,1	Barrel cover complete
34,2	Muzzle extension compl.
36,1	Barrel weight complete
38,1	Filling Adapter complete
44	Bolt axle complete
55,1	Sealing disc complete
185,1	Front stock Bench Rest complete

13 PARTS LIST LG 110 Running Target

Item	Designation
1	Housing
2	Weight cam
3	Catch rod
4	Trigger carrier
5	Trigger housing
6	Sear
7	Slotted set screw M3x10
8	Slotted set screw M6x8
9	Pressure spring
10	Pressure spring
11	Slotted set screw M3x0.35x6x2.5
12	O-ring 6x2
13	Clamping screw
14	Safety lever
15	Striker
16	Trigger blade
17	Trigger pin
18	Slotted set screw M3x5
19	Slotted set screw M3x3
20	Countersunk screw M3x8
21	Bellview washer 10
22	Trigger mount complete
24	O-Ring 2.9x1.8
25	Pressure spring
26	Adapter
27	Rubber screw lock
28	Velocity screw HV
29	Draw spring
30	Draw spring
31	Torsion spring
32	O-Ring 24x2
33	Paralell pin 3m6x24
34	Drift pin 3m6x10
35	Spring-type straight pin 2x8-ST
36	STARLOCK disc
37	Slotted set screw M5x8

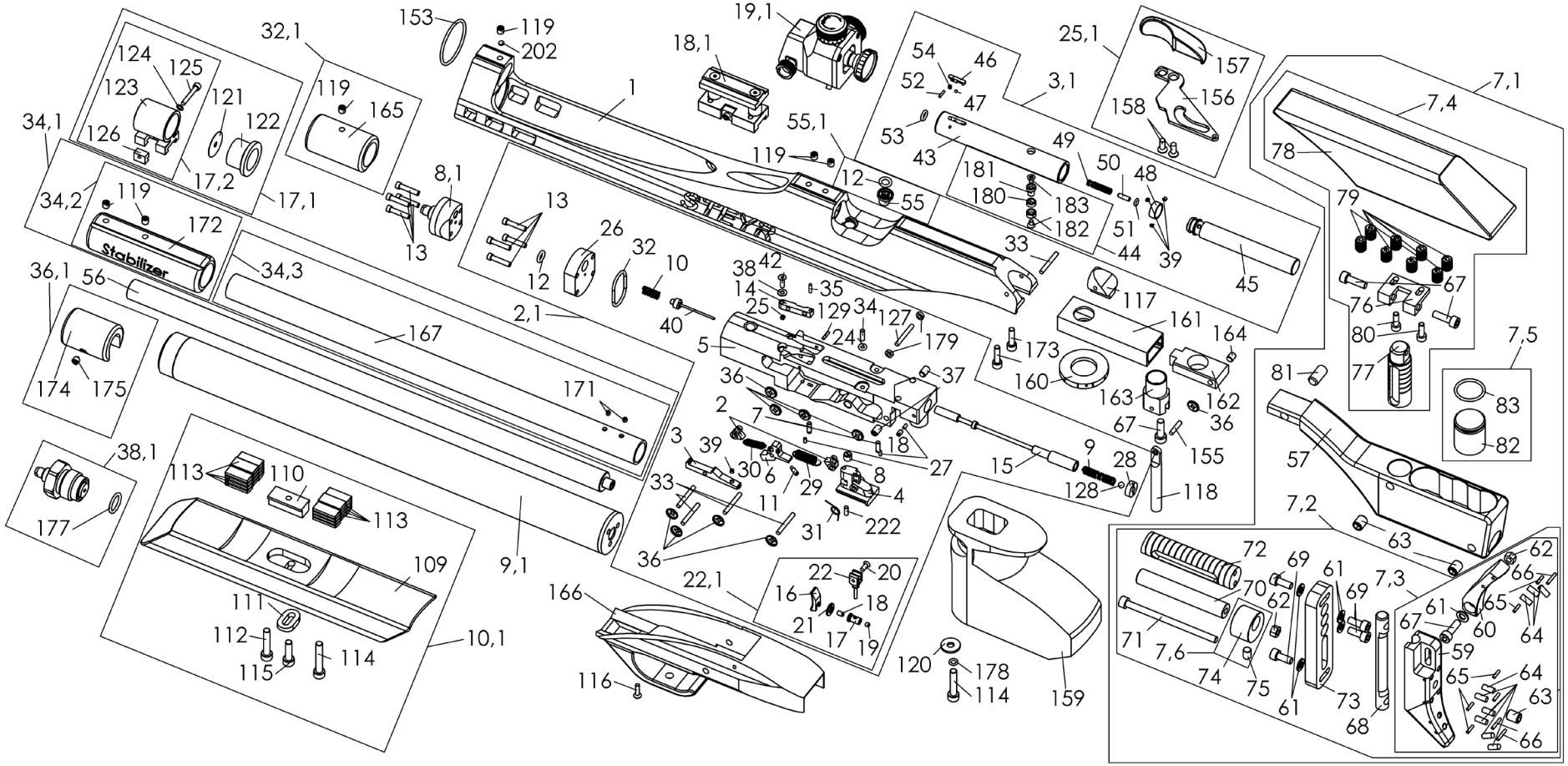
Item	Designation
38	Washer A3.2
39	Pressure spring
40	Valve complete LP/LG
42	Countersunk screw M3x10 TORX
43	Bolt
45	Stabilizer
46	Catch Lever
47	Ball 2.0 mm
48	Drag ring
49	Pressure spring
50	Slotted set screw M3x10
51	O-Ring 3x1.5
52	Drift pin 1.5m6x7
53	O-ring 5.28x1.78
54	Pressure spring
55	Sealing disc
56	Barrel 4.5 mm / .177
57	Stock carrier
59	Butt plate
61	Washer M5.3 A
62	Hexagon nut M5-5
63	Slotted set screw M8x10
64	Rubber butt plate spikes
65	Drift pin 2m6x8
66	Drift pin 2m6x12
67	Allen head cap screw M5x16
68	Butt plate rod
69	Allen head cap screw M5x12
70	Weight bar
71	Allen head cap screw M5x80
72	Butt rod
73	Butt plate mount
74	Butt plate weight
75	Allen set screw M6x8
76	Cheek piece carrier
77	Cheek piece rod
78	Cheek piece
79	Thread insert M4

Item	Designation
80	Allen head cap screw M4x12
81	Allen set screw M8x16
109	Fore arm
110	Sliding block
111	Washer
112	Allen screw M5x25
113	Spacer
114	Allen head cap screw M5x30
115	Allen head cap screw M5x18
116	Countersunkscrew M3x14
117	Bolt cover
118	Grip locking rod
119	Slotted set screw M5x5
120	Washer 5.3
127	Pin
128	Steel ball 4.5
129	Drift pin 2m6x6
153	O-Ring 36x2
155	Parallel pin 3m6x14
156	Cocking lever
157	Cocking lever handle right Cocking lever handle left
158	Counter sunk screw M4x10
159	Grip
160	Pistol grip angle adjusting disc
161	Stock bracket
162	Clamp piece
163	Grip rod mount
164	Allen set screw M5x6
165	Barrel weight 200 g
166	Stock cover
167	Barrel Cover LG110 Light
171	Slotted set screw M4x0.5
172	Muzzle extension
173	Allen screw M4x16
174	Barrel weight
175	Slotted set screw M5x6
177	O-Ring 13x2

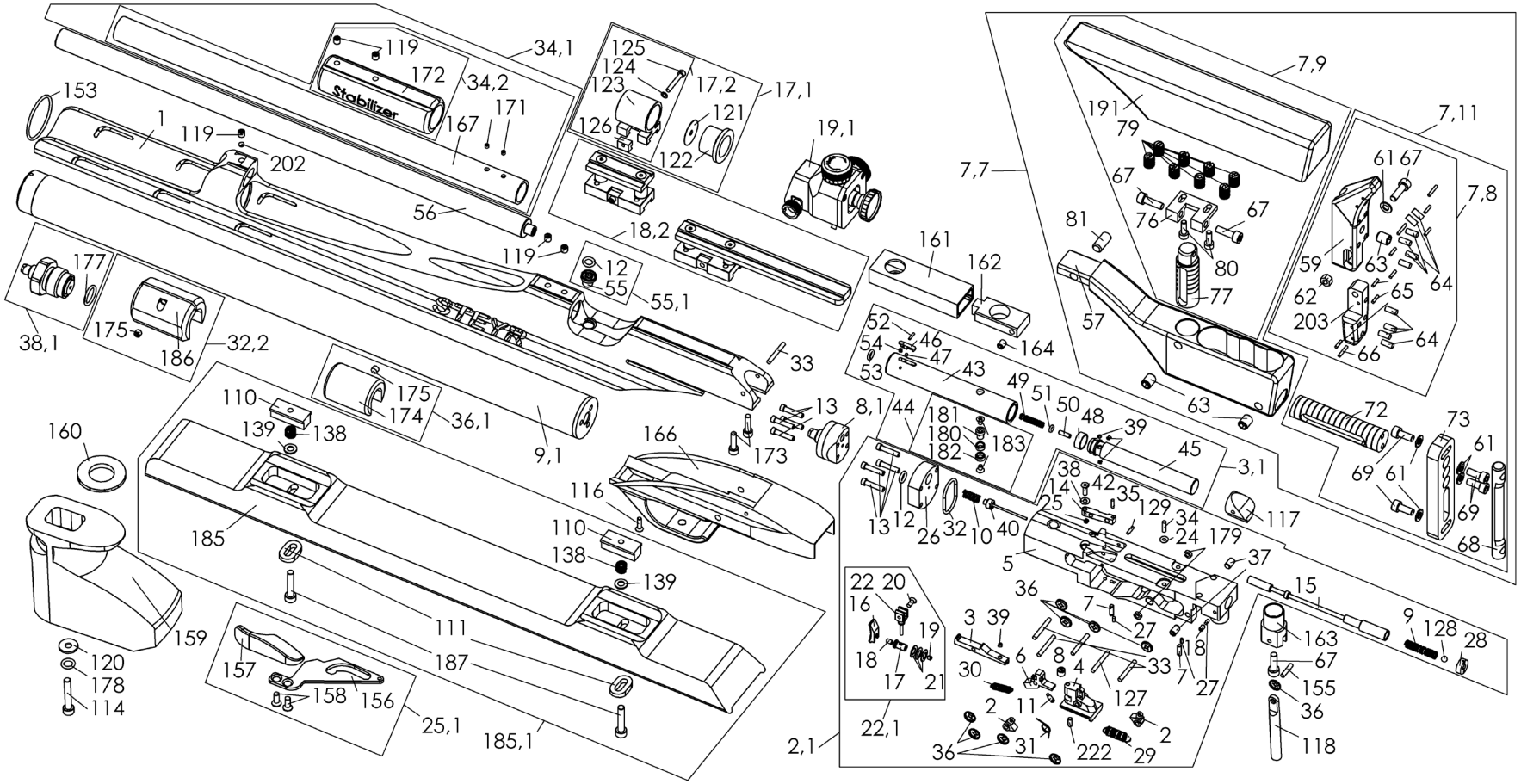
Item	Designation
178	Disc spring 12.5
179	Ball bearing
180	Roller
181	Bolt axle
182	Cocking lever roller
183	Countersunk screw M3x5
184	Slotted set screw M5x6
202	Teflon washer
203	Upper support Bench Rest
222	Slotted set screw M3x8

Subunits

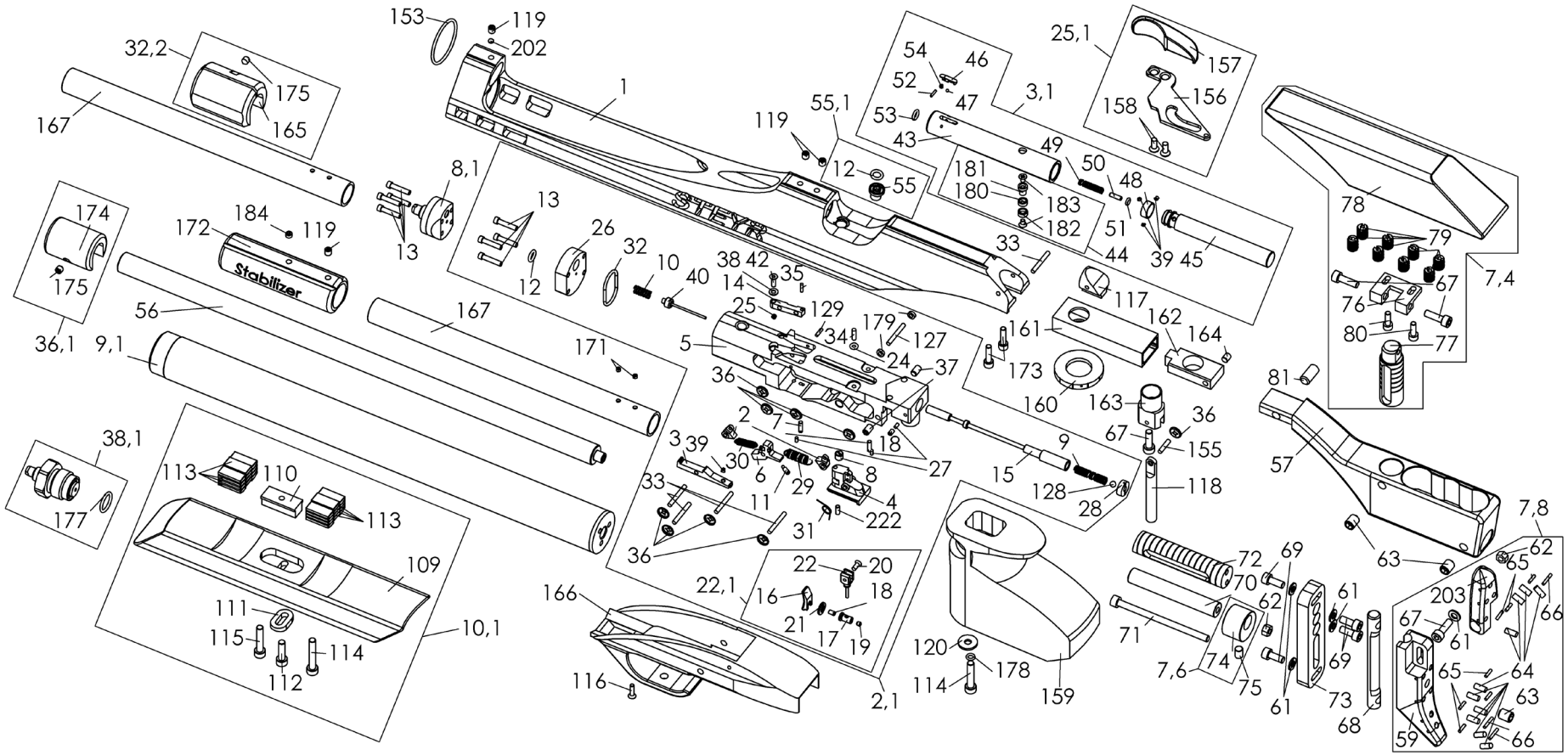
2,1	Trigger unit
3,1	Bolt complete
7,8	Butt plate LG 110 Bench Rest complete
7,4	Cheek piece complete
7,6	Butt plate weight complete
8,1	Pressure reducing valve complete
9,1	Compressed air cylinder complete
10,1	Fore arm complete
22,1	Trigger blade complete
25,1	Cocking lever complete right
32,2	Barrel weight 200 g complete
36,1	Barrel weight complete
38,1	Filling Adapter complete
44	Bolt axle complete
55,1	Sealing disc complete



LG 110 Match / Light



LG 110 Bench Rest



LG 110 Running Target

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Seal of authorized
Steyr Sport Dealer

Please
place
stamp
here

Would you please answer some questions concerning your person to assist our marketing statistics?

- Do you own any other weapons from Steyr Sport already?
  yes ☐ no ☐
- If so, which?

.....

- Are you a competitive shooter ☐
  hobby-/leisure time shooter ☐
- Your date of birth? .....
- Your profession/occupation? .....
- Are you interested in information material regarding other Steyr Sport products?

  ☐ air pistol
  ☐ air rifle

Steyr Sport GmbH

Olympiastraße 1
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AUSTRIA

Thank you for your effort!

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GUARANTEE CARD

(Annex 2)

Steyr Sport GmbH grants **2 years guarantee** to the first owner of the weapon specified below as from the purchase date in accordance with the Steyr Sport guarantee clauses (see § 9 of the operator's manual).

Model	Serial number	Date of purchase

Dates of first owner

Name .....

Street .....

Zip (postal) code/domicile .....

Telephone ..... Email.....

Short description .....

of claim .....

In case of a guarantee claim this guarantee card must be submitted along with the defective weapon to an authorized Steyr Sport dealer or to the Steyr Sport GmbH.

GUARANTEE CLAIM CARD

(Annex 1)

To safe any possible guarantee claims, please complete this card and return it to us within a period of ten (10) days after the date of purchase. Steyr Sport GmbH grants 2 years guarantee to the first owner of the weapon specified below as from the purchase date in accordance with the Steyr Sport guarantee clauses (see § 9 of the operator's manual).

Model	Serial number	Date of purchase

Dates of first owner

Name .....

Street .....

Zip (postal) code .....

Domicile .....

Telephone .....

Email .....

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